

Testing site: via Braide Matte, 4 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com

Date received: 13/07/17

Date of issue: 04/08/17

Report consists of 7 test reports.

Defects before testing: None

Sample name: Code 092 SNOW chair

ISILPLAST PLASTIK SANAYII VE TIC. A.S. CATALCA YOLU NO:4 TEPECIK 34537 BUYUKCEKMECE-ISTANBUL ()

TR - TURKEY

SAMPLE N° 235827

Overall dimensions: 520 x 520 x 820 (h) mm

List performed tests:

- 1. Outdoor furniture General safety requirements EN 581-1:2017
- 2. Seat and back static load test EN 1728:2012+AC:2013
- 3. Seat and back fatigue test EN 1728:2012+AC:2013
- 4. Leg forward static load test EN 1728:2012+AC:2013
- 5. Leg sideways static load test EN 1728:2012+AC:2013
- 6. Seat impact test EN 1728:2012+AC:2013
- 7. Stability EN 1022:2005



This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

Managing Director Dr. Andrea Giavon



Testing site: via Braide Matte, 4 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com

SAMPLE N° 235827

Date of issue: 04/08/17

Sample weight: Not determined

Sample name: Code 092 SNOW chair



Side view



Bottom view



Rear view



Testing site: via Braide Matte, 4 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com



LAB N° 0027 Membro degli MRA EA, IAF e ILAC

TEST REPORT

235827 / 1

 Date received:
 13/07/17

 Date of test:
 18/07/17

Date of issue: 04/08/17

Sample name: Code 092 SNOW chair

ISILPLAST PLASTIK SANAYII VE TIC. A.S. CATALCA YOLU NO:4 TEPECIK 34537 BUYUKCEKMECE-ISTANBUL TR - TURKEY

Outdoor furniture - General safety requirements EN 581-1:2017

5.1 General: Requirement Observed Remarks Edges of seat, back rest and arm rests rounded and Yes None All other parts: free from burrs, sharp edges and Yes None sharp points. Movable and adjustable parts designed so that Not present None injuries and inadvertent operation are avoided Any load bearing part of forniture not come loose Yes None unintentionally Not present Lubricated parts are protected None 5.2 Tubular components: Requirement Observed Remarks Absence of tubulat components with diameter Yes None > 7 mm and < 12 mm with a depth > 10 mm. Tubulars in contact with the floor are closed. Holes in them are allowed as long as they are < 7 mm or Yes None > 12 mm 5.3 Shear and squeeze points: Requirement Observed Remarks Shear and squeeze points that are created only during adjusting and folding away are acceptable Not present None if the user has the control of his/her movements. Absence of shear and squeeze points, created Not present None by parts operated by powered mechanism. Absence of shear and squeeze points, created Yes None by loads applied during normal use. Conformity to requirements of clause 5 of standard EN 581-1:2017: **YES**

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

Managing Director Dr. Andrea Giavon



Testing site: via Braide Matte, 4 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com



LAB N° 0027 Membro degli MRA EA, IAF e ILAC

TEST REPORT

235827 / 2

Date received: 13/07/17
Date of test: 18/07/17

Date of issue: 04/08/17

Sample name: Code 092 SNOW chair

ISILPLAST PLASTIK SANAYII VE TIC. A.S. CATALCA YOLU NO:4 TEPECIK 34537 BUYUKCEKMECE-ISTANBUL TR - TURKEY

Seat and back static load test EN 1728:2012+AC:2013

Seat and back static load test, clause 6.4

Test results:

Seat load N	Back force N	Number of cycles	Remarks
2.000	560	10 x 10 s	No defects
2.000	560	1 x 30 min	No defects

Seat front edge static load, clause 6.5

Seat load N	Number of cycles	Remarks
1.300	10	No defects

Note:

The test has been carried out according to table 2 of EN 581-2:2015, contract level.

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

Managing Director Dr. Andrea Giavon



Testing site: via Braide Matte, 4 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com



LAB N° 0027 Membro degli MRA EA, IAF e ILAC

TEST REPORT

235827 / 3

Date received: 13/07/17

Date of test: 28/07/17

Date of issue: 04/08/17
Sample name: Code 09



Code 092 SNOW chair

ISILPLAST PLASTIK SANAYII VE TIC. A.S. CATALCA YOLU NO:4 TEPECIK 34537 BUYUKCEKMECE-ISTANBUL TR - TURKEY

Seat and back fatigue test EN 1728:2012+AC:2013

Seat and back fatigue test, clause 6.17

Test results:

Seat force N	Back force N	Number of cycles	Remarks
1.000	333	50.000	No defects

Note:

The test has been carried out according to table 2 of EN 581-2:2015, contract level.

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

Managing Director Dr Andrea Giavon



Testing site: via Braide Matte, 4 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com



LAB N° 0027 Membro degli MRA EA, IAF e ILAC

TEST REPORT

235827 / 4

 Date received:
 13/07/17

 Date of test:
 04/08/17

 Date of issue:
 04/08/17

Sample name: Code 092 SNOW chair



CATALCA YOLU NO:4 TEPECIK 34537 BUYUKCEKMECE-ISTANBUL TR - TURKEY

ISILPLAST PLASTIK SANAYII VE TIC. A.S.

Leg forward static load test EN 1728:2012+AC:2013

Leg forward static load test clause 6.15

Test results:

Forward horizontal force N	Balancing seat force N	Number of cycles	Remarks
400	1.000	10	No defects

Note:

The test has been carried out according to table 2 of EN 581-2:2015, contract level.

Managing Director Dr. Andrea Giavon



Testing site: via Braide Matte, 4 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com



LAB N° 0027 Membro degli MRA EA, IAF e ILAC

TEST REPORT

235827 / 5

 Date received:
 13/07/17

 Date of test:
 04/08/17

 Date of issue:
 04/08/17

Sample name: Cod



Code 092 SNOW chair

ISILPLAST PLASTIK SANAYII VE TIC. A.S. CATALCA YOLU NO:4 TEPECIK 34537 BUYUKCEKMECE-ISTANBUL TR - TURKEY

Leg sideways static load test EN 1728:2012+AC:2013

Leg sideways static load test clause 6.16

Test results:

Sideways horizontal force N	Balancing seat force N	Number of cycles	Remarks	
300	1.000	10	No defects	

Note:

The test has been carried out according to table 2 of EN 581-2:2015, contract level.

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

Managing Director Dr. Andrea Giavon



Testing site: via Braide Matte, 4 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com



LAB N° 0027 Membro degli MRA EA, IAF e ILAC

TEST REPORT

235827 / 6

 Date received:
 13/07/17

 Date of test:
 04/08/17

 Date of issue:
 04/08/17

Sample name: Code 092 SNOW chair



ISILPLAST PLASTIK SANAYII VE TIC. A.S. CATALCA YOLU NO:4 TEPECIK 34537 BUYUKCEKMECE-ISTANBUL TR - TURKEY

Seat impact test EN 1728:2012+AC:2013

Seat impact test clause 6.24

Test results:

Mass of impactor kg	Height of drop mm	Number of drops	Remarks
25	240	10	No defects

Note:

The test has been carried out according to table 2 of EN 581-2:2015, contract level.

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

Managing Director Or Andrea Giavon



Testing site: via Braide Matte, 4 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com



LAB N° 0027 Membro degli MRA EA, IAF e ILAC

TEST REPORT

235827 / 7

 Date received:
 13/07/17

 Date of test:
 04/08/17

 Date of issue:
 04/08/17

Sample name: Code 092 SNOW chair

ISILPLAST PLASTIK SANAYII VE TIC. A.S. CATALCA YOLU NO:4 TEPECIK 34537 BUYUKCEKMECE-ISTANBUL TR - TURKEY

Stability - EN 1022:2005

Type of chair: fixed geometry

Minimum horizontal force for rearwards overturning of fixed back chair: 159 N

Forwards overturning

Horizontal force : 20 N does not overturn

Rearwards overturning

Fixed back chair

Horizontal force : 159 N does not overturn

Tilting chair in the rearmost position

Loading discs on the seat : /

Sideways overturning for chairs with arms

Horizontal force : /

Sideways overturning for chairs without arms

Horizontal force : 20 N does not overturn

Forwards overturning for chairs with footrest

Horizontal force : /

Test passed

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

Managing Director Dr. Andrea Giavon