

Date received: 24-07-09

Date of issue: 21-08-09

Report consists of 10 attached sheets.

Defects before testing: None

Sample name: ELIZABETH chair (code 034)

ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECIK 34537
BUYUKCEKMECE-ISTANBUL ()
TR - TURKEY**TEST REPORT N° 107368**

List performed tests

1. Non-domestic seating. Safety requirements EN 15373:2007
2. Seat and back static load test EN 1728:2000
3. Non-domestic seating. Vertical load on back rest EN 15373:2007
4. Seat and back fatigue test EN 1728:2000
5. Seat front edge durability test EN 1728:2000
6. Leg forward static load test EN 1728:2000
7. Leg sideways static load test EN 1728:2000
8. Seat impact test EN 1728:2000
9. Back impact test EN 1728:2000
10. Stability - EN 1022:2005

Head of Department
Paolo BaluttoManaging Director
Dr. Andrea Giavon

Sample name is declared by the orderer. This report relates to the samples submitted for the test and no others. Additions, deletions or alterations are not permitted. This test report must always be reproduced in its entirety. Unless otherwise stated, sampling has been carried out by the orderer.

TEST REPORT

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Date received: 24-07-09
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Sample name: ELIZABETH chair (code 034)



ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECİK 34537
BUYUKCEKMECE-ISTANBUL
TR - TURKEY

Non-domestic seating. Safety requirements EN 15373:2007

Non-domestic seating. Safety requirements EN 15373:2007 - clauses 5.1 and 5.2

Statement checked	Remarks
Corner and edges in contact with the users: • Absence of sharp edges and corners	Yes
Accessible hollow components: • The ends of hollow components are closed or capped	Yes
Movable and adjustable parts: • It shall not possible for any movable and adjustable part of the chair to come operate unintentionally.	//
Connections between parts of the structure: • It shall not possible for any load bearing part of the seating to come loose unintentionally	No
Parts wich are lubricated: • All the parts wich are lubricated shall be designed to protect users	//
Shear and squeeze points between movable parts $\geq 7 \text{ mm} \leq 18 \text{ mm}$: • Shear and squeeze points under influence of powered mechanism • Shear and squeeze points during normal use • Shear and squeeze points created by the weight of the user during normal movements and actions	// No No
Conformity to clauses 5.1 and 5.2 of standard EN 15373:2007:	YES

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TEST REPORT

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Date received: 24-07-09
Date of test: 31-07-09
Date of issue: 21-08-09

Sample name: ELIZABETH chair (code 034)



ISILPLAST PLASTİK SANAYİ VE TİC. A.Ş.
CATALCA YOLU NO:4 TEPECİK 34537
BUYUKCEKMECE-ISTANBUL
TR - TURKEY

Seat and back static load test EN 1728:2000

Seat and back static load test, clause 6.2.1

Test results:

Seat load N	Back force N	Number of cycles	Remarks
1.600	560	10	No defects

Seat front edge static load, clause 6.2.2

Seat load N	Number of cycles	Remarks
1.600	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 2° - general.

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TEST REPORT

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Date received: 24-07-09

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Sample name: ELIZABETH chair (code 034)



ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECIK 34537
BUYUKCEKMECE-ISTANBUL
TR - TURKEY

Non-domestic seating. Vertical load on back rest EN 15373:2007

Non-domestic seating: vertical static load on back rest - Annex A, clause A.2 EN 15373:2007

Test results:

Seat load N	Downwards force N	Number of applications	Remarks
1.300	600	10	No defects

Note:

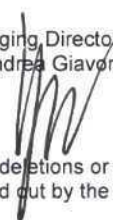
The test has been carried out according to table 1 of EN 15373:2007, level 2° - general.

Head of Department

Paolo Balutto



Managing Director
Dr. Andrea Giavon



TEST REPORT

107368 / 4

Date received: 24-07-09

Date of test: 31-07-09

Date of issue: 21-08-09

Sample name: ELIZABETH chair (code 034)



ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECİK 34537
BUYUKCEKMECE-ISTANBUL
TR - TURKEY

Seat and back fatigue test EN 1728:2000

Seat and back fatigue test, clause 6.7

Test results:

Seat force N	Back force N	Number of cycles	Remarks
1.000	300	100.000	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 2° - general.

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TEST REPORT

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Date received: 24-07-09

Date of test: 07-08-09

Date of issue: 21-08-09

Sample name: ELIZABETH chair (code 034)



ISILPLAST PLASTİK SANAYİİ VE TİC. A.Ş.
CATALCA YOLU NO:4 TEPECİK 34537
BÜYÜKÇEKMECE-İSTANBUL
TR - TURKEY

Seat front edge durability test EN 1728:2000

Seat front edge durability test, clause 6.8

Test results:

Points of application	Seat force N	Number of cycles	Remarks
80 mm back from the front edge	1.000	50.000	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 2° - general.

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TEST REPORT**107368 / 6**

Date received: 24-07-09

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Sample name: ELIZABETH chair (code 034)

ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECİK 34537
BUYUKCEKMECE-ISTANBUL
TR - TURKEY**Leg forward static load test EN 1728:2000**

Leg forward static load test, clause 6.12

Test results:

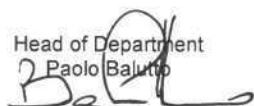
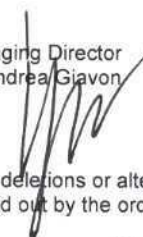
Forward horizontal force N	Balancing seat force N	Number of cycles	Remarks
500	1.300	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 2° - general.

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TEST REPORT

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Date received: 24-07-09

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Sample name: ELIZABETH chair (code 034)



ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECIK 34537
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TR - TURKEY

Leg sideways static load test EN 1728:2000

Leg sideways static load test, clause 6.13

Test results:

Sideways horizontal force N	Balancing seat force N	Number of cycles	Remarks
490	1.300	10	No defects

Note:

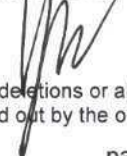
The test has been carried out according to table 1 of EN 15373:2007, level 2° - general.

Head of Department

Paolo Balut



Managing Director
Dr. Andrea Giavon



TEST REPORT**107368 / 8**

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Sample name: ELIZABETH chair (code 034)

ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECİK 34537
BUYUKCEKMECE-ISTANBUL
TR - TURKEY**Seat impact test EN 1728:2000**

Seat impact test, clause 6.15

Test results:

Mass of impactor kg	Height of drop mm	Number of drops	Remarks
25	240	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 2° - general.

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TEST REPORT

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ISILPLAST PLASTIK SANAYII VE TIC. A.S.
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TR - TURKEY

Back impact test EN 1728:2000

Back impact test, clause 6.16

Test results:

Angle °	Mass of impactor kg	Number of cycles	Remarks
48	6,5	10	No defects

Note:

The test has been carried out according to table 1 of EN 15373:2007, level 2° - general.

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TEST REPORT**107368 / 10**Date received: 24-07-09
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ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECİK 34537
BUYUKCEKMECE-ISTANBUL
TR - TURKEY**Stability - EN 1022:2005**

Type of chair: fixed geometry

Minimum horizontal force for rearwards overturning of fixed back chair: 163 N

Forwards overturning

Horizontal force : 20 N does not overturn

Rearwards overturning

Fixed back chair

Horizontal force : 163 N does not overturn

Tilting chair in the rearmost position

Loading discs on the seat : //

Sideways overturning for chairs with arms

Horizontal force : //

Sideways overturning for chairs without arms

Horizontal force : 20 N does not overturn

Forwards overturning for chairs with footrest

Horizontal force : //

Test passed

Head of Department
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